

## How to wire the distribution box of a semi-hermetic generator set



### Overview

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### Key Takeaways

Proper wiring of a semi-hermetic generator distribution box involves connecting the generator output through a main breaker to the distribution panel, arranging branch breakers, and ensuring correct grounding and wire sizing.

Step 1: Material Preparation

Prepare all necessary materials including circuit breakers, wires, wiring ties, and tools. Ensure that all components meet the design specifications and installation requirements for the generator system .

Step 2: Determine Installation Position

Install the main circuit breaker and branch breakers according to the layout of the distribution box. Typically, breakers are arranged from left to right, with reserved positions on the right side for future expansion .

Step 3: Wire Selection and Color Coding

- Neutral wire: Blue
- Phase wires: A phase - Yellow, B phase - Green, C phase - Red

- Select wire sizes based on load: lighting and socket circuits generally use 2.5mm<sup>2</sup>, while air conditioning or heavy loads may require 4.0mm<sup>2</sup> .

#### Step 4: Main Circuit Breaker Connection

Connect the generator output to the main circuit breaker inside the distribution box. This breaker protects the generator from overload and short-circuit conditions. Ensure the wiring is routed on the left side of the box for incoming power .

#### Step 5: Branch Circuit Connections

From the main breaker, connect each branch circuit breaker to its respective load. Use parallel connections if necessary to simplify wiring. Route outgoing wires on the right side of the box . Bind wires neatly with plastic ties, maintaining uniform spacing to prevent tangling or stress on connections.

#### Step 6: Grounding and Safety

Properly ground the generator and distribution box according to local electrical codes. Keep control wiring physically separated from power wiring to avoid interference. Mark AC, DC, or different voltage levels clearly inside the box .

#### Step 7: Integration with Transfer Switch

If the generator is connected to an automatic transfer switch (ATS), ensure the ATS terminals are correctly wired to select between utility and generator power. Control wiring from the generator controller should communicate with the ATS to initiate transfer during power outages .

#### Step 8: Inspection and Testing

After wiring, perform a thorough safety inspection to check for short circuits, loose connections, or overload risks. Verify that all breakers function correctly and that the generator output matches the facility voltage requirements . By following these steps, the distribution box will be safely and efficiently wired, ensuring reliable power delivery from the semi-hermetic generator to all connected loads.

## Article Content

### Generator Set Electrical Connection: Complete Wiring

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Always verify that the connections of all the leads from the main stator are consistent with the nameplate voltage required.

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