

## Inspection Opinions on the Delivery of Distribution Boxes



### Overview

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### Key Takeaways

Effective inspection of distribution boxes requires a combination of visual checks, electrical testing, internal assembly evaluation, and preventive maintenance to ensure safety and reliability. Key Inspection Areas

#### 1. Visual and Physical Inspection

- Check the enclosure for damage, corrosion, or rust and ensure all labels and warning signs are legible .
- Verify that the box is securely mounted and free from loose connections .
- Inspect for moisture, water ingress, or abnormal liquids around and inside the box .

#### 2. Internal Assembly and Pan Quality

- Examine the pan assembly, which acts as the structural and electrical backbone, supporting breakers, busbars, and terminals .
- Check for burned copper, loose joints, twisted parts, or misaligned breakers, as these can compromise safety .

- Ensure proper welding, torque values, and anti-corrosive coatings are applied during assembly . 3. Electrical Testing
- Use a multimeter to measure voltage balance and check for loose or corroded connectors .
- Test grounding continuity and verify resistance is within safe limits (

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### 6.4 Receiving goods and delivery inspection

The storekeeper must inspect the delivery on arrival. If the inspection indicates poor quality, the storekeeper must refuse the delivery;

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Keep a careful record of the bags or boxes you check and the result of each inspection. Then, if you find some items that are not of

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